

Receiving Report

Date: 13/11/14Batch No: M127481Supplier: RyersonDart P/O: 21989

Packing Slip: Yes No
Invoice: Yes No
Receipt: Cash Cr

Release Note Attached: Yes No N/A
Waybill Attached: Yes No N/A
Shipment Complete: Yes No N/A
QC6 Inspection N/A
Work Order N/A

Discrepancies

Part Number	Description	Quantity ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
	<u>Y1000 MANUFACT</u>	<u>VORN 10</u>				

Initials of receiver (if shipment OK) Level 12 J

Production/Admin:

Date 13/11/14

Received/Costing

Initial CLocation

Purchase Order Receipt Listing

Thursday, November 14, 2013 7:17:55 AM

All amounts are calculated in domestic currency:

All Vendors PO ID PO21989 Receipt Dates from 11/14/2013 to 11/14/2013
 All Item ID/GL/WOS All Rec. Employees All Currencies
 Grouped by Vendor ID

Page 1 of 1

RYERSON

Packing List Shipping Order

MO #	200 RUE DU CHEMINOT	VAUDREUIL-DORION QC J7V 5V5
	200 RUE DU CHEMINOT	VAUDREUIL QC J7V 5V5
	Phone (450) 424-0153	SHIP TO:
OLD TO:	DART AEROSPACE LTD.	DART AEROSPACE LTD.
	2270, ABERDEEN STREET	1270, ABERDEEN STREET

Page 1 of 1 11/12/13 16:29 CST AP SP

Order Number	X6 - 32022
Purchase Order	2198

Customer/Driver Instructions:
**HEURES D'OUVERTURE 7H 00
CFC ET MTR REQUIS A LA**

Received by
Acceptance of
or from you.

Alloys of Aluminum, Copper, Steel. Caution:
Processing of this material may present a physical and/or health hazard. See material safety data sheets for further information.

Packing List

Acceptance by _____ Date, _____ constitutes acceptance of our Terms and Conditions, available on our website at www.Ryerson.com, or from your sales representative, or by calling (800) 268-2680.

DART AEROSPACE LTD. P.O. - 21989 S.O. - 320221

Aleris Aluminum Koblenz GmbH
Carl-Spaefer Str.10 56070 Koblenz/Deutschland

INSPECTION CERTIFICATE (EN 10204/3.1) / TEST REPORT / APPROVED CERTIFICATE

NO.: 0373686

SERIAL-NO.:

PAGE: 1 / 4

PURCHASER:

RYERSON CANADA, INC.

CONSIGNEE:

RYERSON CANADA INC.

3399 AV FRANCIS-HUGHES

CDN Laval, QC H7L 5A5

ORDER NO. PURCHASER:

709049-2

PART NO. PURCHASER:

5555-6554

ORDER NO. MANUFACTURER/ITEM:

66763 / 02

PRODUCT:

PLATE

SPECIFICATION:

AMS-QQ-A-250/12 APR 2007

ALLOY/TEMPER:

7075 T651

DIMENSION:

1.000 x 60.50 x 144.50 INS

PCS.	GROSS LBS	NET LBS	PACK-NO	LOT-NO	PACK-DAT.
8	7.463	7.176	730135	458934	26.03.12

Aleris Aluminum Koblenz GmbH
Carl-Spaeter Str.10 56070 Koblenz/Deutschland



Aleris
Europe

INSPECTION CERTIFICATE (EN 10204/3.1) / TEST REPORT / APPROVED CERTIFICATE

NO. : 0373886

LOT: 458934

PAGE: 2 / 4

RESULTS:

Mechanical properties:

Pl. No. Spec. No. Y.S. U.T.S. El.

	KST	KST	%
Min. LT:	68,0	78,0	7,0
Max. LT:			
1 A	78,9	85,4	12,8
1 E	76,4	85,7	12,7
2 A	76,1	85,7	13,4
2 E	76,6	85,9	12,8
3 A	75,7	85,3	12,3
3 E	76,6	85,9	12,7
4 A	76,0	85,4	12,7
4 E	75,9	85,3	12,5

Chemical composition: in %, remainder Al Cast No.: 4-12-3869

Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	B
0,049	0,098	1,691	0,006	2,463	0,196	5,719	0,0397	0,0014
Zr	Pb	Ni	Sn	Be	Na	Li	V	H2 (*)
0,0057	0,0030	0,0060	0,0030	0,0003	0,0000	0,0000	0,0091	0,06
Al	Tl	Ti-Zr	Cu/Mg	Fe/Si				
			0,045	2,0				

(*) = H2 in ml/100 g Al

Other tests:

Dimensional check: OK
Surface control: OK
Ultrasonic test: OK

US-spec.: AMS-STD-2154 TYPE 1 CL.A

Normative references:

LEGIERUNGSNORM/CHEMICAL COMPOSITION STANDARD/COMPOSITION CHIMIQUE
AMS-QQ-A-250/12
FESTIGKEITSNORM/MECH. PROP. STANDARD/CARACTERISTIQUE MECANIQUE
AMS-QQ-A-250/12
ULTRASCHALLNORM/ULTRASONIC STANDARD/ULTRASONS - NORME
AMS-STD-2154 TYPE 1 CL.A

Aleris Aluminium Koblenz GmbH
Carl-Spaeter Str.10 56070 Koblenz/Deutschland



Aleris
Europe

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NO.: 0373886

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Electrical conductivity:

Min.:	32,7	Max.:	33,8	%IACS	Result:	OK
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Heat treatment:

135 DEGREES C.-16H

Aleris Aluminum Koblenz GmbH
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Aleris
Europe

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NO.: 0373886

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Remarks:

CERTIFIED THAT THE WHOLE OF THE SUPPLIES DETAILED HEREON HAVE BEEN
MANUFACTURED, INSPECTED, TESTED AND UNLESS OTHERWISE STATED CONFORM IN
ALL RESPECTS TO THE RELEVANT SPECIFICATIONS, DRAWINGS AND CONTRACT/ORDER.
WE CONFIRM, THAT QUALITY MANAGEMENT SYSTEM OF Aleris Aluminum Koblenz GmbH
IS IN ACCORDANCE WITH DIN EN ISO 9001 AND EN 9100 IN THE RELEVANT VALID
VERSION AND CERTIFIED BY AN ACCREDITED 3RD PARTY.

MADE IN THE FEDERAL REPUBLIC OF GERMANY

Enclosures:

WT-TQ-QS 07/08

Koblenz, the 27.03.12 PS

J. D'Altri, E.

Karl-Egon D'Altri
Quality assurance

Aleris Aluminum
Koblenz GmbH

RYERSON

C e r t i f i c a t d e C o n f o r m i t é

Vendu Par:

RYERSON CANADA, INC.

200 RUE DU CHEMINOT

VAUDREUIL-DORION QC J7V 5V5

GST/TPS REG. # 895962561RT0001Y

QST/TVQ REG. # 1019096102 TQ0001

Tél: 450-424-0153 Fax: 450-424-0853

#BdeC : 21989

Rel :

#BdeV : 320221 1

#Conn :

#Fact :

12 NOV. 2013

Vendu à: (1946)

DART AEROSPACE LTD.

1270, ABERDEEN STREET

HAWKESBURY

ON K6A 1K7

Tél: (613) 632-3336

Fax: (613) 632-4443

Livré à: (1)

DART AEROSPACE LTD.

1270, ABERDEEN STREET

HAWKESBURY

ON

K6A 1K7

Certificat de Conformité

No Cert.: 320221

Code: 55556558

PLA AL 7075-T651

1.000 X 5" X 144"

Mcx

8

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ALERIS ALUMINUM

Numéro de lot

458934

Test ID

709049

Numéro de Contrôle

X6FP4481

8

Jm
13-11-14

CECI N'EST QU'UN CERTIFICAT DE CONFORMITÉ

À qui de droit,

La présente est pour certifier que le matériel fourni ci-haut est conforme aux spécifications indiquées sur votre commande ci-haut mentionnée.

Placé sur
SIGNATURE AUTORISÉE



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO21989**

Purchase Order Date 11/7/2013

PO Print Date 11/7/2013

Page Number 1 of 3

Order From :
RYERSON
200 DU CHEMINOT
VAUDREUIL, QUEBEC J7V 5V5

VC-RYS001

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAXED
11/7/2013

Contact Name
Vendor Phone 450-424-0153

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M7075T6B5.000X1.000	7075-T6 BAR, 5.000" X 1.000"	11/19/2013 11/19/2013	Yes	96.00 f 13-11-14	\$31.67 / 13/11/14	\$3,039.99
2	M7075T6B1.000X00.250	7075-T6 BAR 1.000' X 0.250"	11/19/2013 11/19/2013	Yes	12.00 f	\$3.75	\$45.00
	SAME AS ABOVE					Line Total: \$3,039.99	\$45.00

Note:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO21989**

Purchase Order Date 11/7/2013

PO Print Date 11/7/2013

Page Number 2 of 3

Order From :	VC-RYS001	Ship To :	DART AEROSPACE LTD
RYERSON		1270 ABERDEEN	
200 DU CHEMINOT		HAWKESBURY, ON K6A 1K7	
VAUDREUIL, QUEBEC J7V 5V5		CANADA	

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	450-424-0153	Customer POID	
Ship To Contact		Customer Tax #	10127-2607
Ship To Phone		Terms	Net 30
Ship Via:	Yours ppd	Currency	CAD
Ship Acct:		FOB	Destination-Collect

3	M7075T6B1.250X07.000	7075-T6 BAR 1.25" X 7.000"	11/19/2013	12.00	\$42.33	\$508.00
			Yes	f		
			11/19/2013			

SAME AS ABOVE

Line Total: \$508.00

4	M7075T6B5.000X0.375	7075-T6 BAR 5.000" X 0.375"	11/19/2013	12.00	\$20.42	\$245.00
			Yes	f		
			11/19/2013			

SAME AS ABOVE

Line Total: \$245.00

5	M7075T6S.160	7075-T6 Sheet .160	11/19/2013	48.00	\$12.08	\$580.00
			Yes	sf		
			11/19/2013			

MATERIAL: 7075-T6/T62 ALUMINUM SHEET AS PER
QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4025
OR ASTM B209

OR

MATERIAL: 7075-T6/T62 ALCLAD ALUMINUM SHEET
AS PER QQ-A-250/13 OR AMSQQ-A-250/13 OR AMS 4049
OR ASTM B209

Note:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO21989**

Purchase Order Date 11/7/2013

PO Print Date 11/7/2013

Page Number 3 of 3

Order From :
RYERSON
200 DU CHEMINOT
VAUDREUIL, QUEBEC J7V 5V5

VC-RYS001

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 450-424-0153

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

Line Total: **\$580.00**

PO Total: **\$4,417.99**

CL M
Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.
No substitution or deviation without consent.
Certificate of Conformity or Material Certification required - YES NO
PST# 6122-5207